

## High Heat ABS, POLYLAC<sup>®</sup> Characteristics

April 26, 2012

| Properties            | Test Method            | Test Condition  | Unit               | PA-777B   | PA-777D   | PA-777E   |
|-----------------------|------------------------|-----------------|--------------------|-----------|-----------|-----------|
| Tensile Strength      | ASTM D638              | 3mm, 6mm/min    | Kg/cm <sup>2</sup> | 435       | 435       | 450       |
| Tensile Elongation    | ASTM D638              | 3mm, 6mm/min    | %                  | 15        | 15        | 10        |
| Flexural Strength     | ASTM D790              | 6mm, 2.8 mm/min | Kg/cm <sup>2</sup> | 650       | 680       | 700       |
| Flexural Modulus      | ASTM D790              | 6mm, 2.8 mm/min | Kg/cm <sup>2</sup> | 22000     | 23000     | 23000     |
| Izod Impact Strength  | ASTM D256<br>(Notched) | 6mm, 23°C       | Kg-cm/cm           | 20        | 14        | 11        |
|                       |                        | 3mm, 23°C       |                    | 23        | 17        | 12        |
| Melt Flow Index       | ASTM D1238             | 200°C, 5Kg      | g/10min            | -         | -         | -         |
|                       |                        | 220°C, 10Kg     |                    | 7.5       | 5.5       | 4         |
| Hardness              | ASTM D785              | -               | R Scale            | 112       | 115       | 115       |
| Specific Gravity      | ASTM D792              | 23°C            | -                  | 1.03      | 1.06      | 1.07      |
| Vicat Softening Temp. | ASTM D1525             | 3mm, 50°C/hr    | °C                 | 115       | 125       | 129       |
| Heat Distortion Temp. | ASTM D648              | Annealed        | °C                 | 107       | 115       | 120       |
|                       |                        | Unannealed      |                    | 97        | 105       | 109       |
| Flammability          | UL 94                  | -               | -                  | 1.6mm, HB | 1.6mm, HB | 1.6mm, HB |

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests

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